

Date: Tuesday, 3/14/2006 12:38:04 PM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: STRUT		
Job Number	: 26235					
Estimate Number	: 10959					
P.O. Number	: N/A			Part Number	: D2565207	
This Issue	: 3/14/2006	S.O. No.	: N/A	Drawing Number	: D2565 REV E	
Prsh Rev.	: NC			Project Number	: N/A	
First Issue	: N/A	Type	: SMALL /MED FAB	Drawing Revision	: E	
Previous Run	: N/A			Material	: N/A	
Written By	: See Comment Below			Due Date	: 3/15/2006	Qty: 4 Um: Each
Checked & Approved By	: See Above User & Date					
Comment	: Est: D 01.08.28 Added Powder coat, and added Inspection level 3 and 21. SM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0750W049	304 RD Tube .750 x .049W	 (4)
		Comment: Qty.: 1.8812 f(s)/Unit Total : 7.5247 f(s) Material: 304/316 SS tubing 0.750" Dia. x 0.049" wall (2) M 18983 (M304TR0750W049) Batch No: 2 M 100309	SB 06/03/14
2.0	BRAKE NC	NC BRAKE	 (4)
		Comment: BRAKE NC Punch as per Dwg D2565 using DT 8313	SB 06/03/14
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	 (4)
		Comment: SMALL & MEDIUM FAB RESOURCE 1	SB 06/03/14
		Deburr and polish	(4)
4.0	QC5	INSPECT WORK TO CURRENT STEP	 (4)
		Comment: INSPECT WORK TO CURRENT STEP	06-03-15
5.0	POWDER COATING	POWDER COATING	 (4)
		Comment: POWDER COATING Powder Coat White (Ref: 4.3.5.2) as per QSI 005 4.3	MM 08 03 15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/03/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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6.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
	Comment: INSPECT POWDER COAT	DC 06/03/15 (4)
7.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	PAC 04/03/16 (4)
	Identify and Stock	
	Location: 186	
8.0	DC	DOCUMENT CONTROL
	Comment: DOCUMENT CONTROL	(D) 06/03/16 (4)
	Inspection Level 21	

Job Completion



✓ 06.03.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries